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DigiPrime® Icon 8500

BRAND FAMILY OVERVIEW	DigiPrime® Icon primers are designed for converters who prepare substrates off-line, providing better runnability and cleanability, lower odor, and superior adhesion. These press-ready, water-based primers are designed for flexographic or gravure applications, and optimize most film and paper substrates. They are very stable in liquid form. Coated substrates have a shelf life of 12 months or more, and will not yellow or show degradation of print quality or adhesion.	
USAGE	This print primer provides excellent adhesion of HP ElectroInk to most films and paper, including soft vinyl.	
DESCRIPTION	Offline primer for HP Indigo printability	
PHYSICAL PROPERTIES	The following properties are typical but should not be considered specifications:	
	Appearance:	White to yellow opaque liquid
	Non-Volatile (%) :	21.0 - 23.0
	pH:	9.2 - 10.2
	Brookfield Viscosity (cps) :	100 - 400
	Spindle Number:	2
	RPM:	60
	Shelf Life (months) :	The product has a shelf life of 12 months from date of manufacture when storage and handling instructions are followed.
SITE OF MANUFACTURE (and PRODUCT CODE)	USA (DPI8500), Belgium (DPI8500.E), Singapore (DPI8500.S)	
APPLICATION DATA	DigiPrime® Icon 8500 can be applied via flexo and gravure application.	
	Revised 23 February 2023	
	The following information for this product, specific to each site of manufacture, is available upon request:	
	Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)	
	 Food Contact Declaration of Compliance (if applicable) 	

• Food Contact Declaration of Compliance (if applicable)

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