# MICHELMAN

## DigiPrime® 4462

BRAND FAMILY OVERVIEW	DigiPrime®, used by many digital press owners around the world because of its ability to improve ink receptivity, rub resistance, and image quality on most types of paper, plastic, and film, also provides improved productivity and efficiency for digital printing on both commercial and labels and packaging presses.	
USAGE	This primer provides excellent adhesion of HP Electrolnk to uncoated semi-gloss paper grades and a wide variety of synthetic films. It also offers water resistance when used off-line for the optimizing of paper and synthetic films.	
DESCRIPTION	Off-line primer for HP Indigo ElectroInks.	
PHYSICAL PROPERTIES	The following properties are typical but should not be considered specifications:	
	Appearance:	Milky liquid
	Non-Volatile (%) :	28.0 - 30.0
	pH:	7.5 - 8.5
	Brookfield Viscosity (cps) :	0 - 100
	Spindle Number:	1
	RPM:	60
	Shelf Life (months) :	The product has a shelf life of 24 months from date of manufacture when storage and handling instructions are followed.
SITE OF MANUFACTURE (and PRODUCT CODE)	USA (DP4462), Singapore (DP4462.S)	
APPLICATION DATA	Since DigiPrime® 4462 is an offline primer, we recommend Flexo or Reverse gravure when applying the primer on the substrate. Wet coat weight to apply may vary, but is typically between 0.9 to 1.3 GSM wet. Refresh with corona discharge may be beneficial for synthetic films. Though coat weight is low, special care should be taken when drying the wet primer film (drying conditions) as well as rewinding and storing the primed reels prior to printing.	
	Deviced 21 January 2022	

Revised 31 January 2023

The following information for this product, specific to each site of manufacture, is available upon request:

• Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)

• Food Contact Declaration of Compliance (if applicable)

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