

# DigiGuard® IJ 520

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**BRAND FAMILY OVERVIEW** Michelman's DigiGuard® IJ series of odorless, aqueous overprint coatings is specially formulated for demanding aqueous inkjet applications including folding carton, direct mail, and brochures. These durable, fast-drying aqueous overprint coatings deliver improved water, chemical, and scratch resistance in a range of tailored surface finishes. They are cold-set glue-able and can be used for indirect food contact applications.

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**USAGE** An aqueous overprint coating that protects and enhances the appearance of printed corrugated boxes. This innovative and unique coating is specifically formulated for inkjet presses to pre-print paper used in corrugated boxes and offers low odor, high gloss and hot mar resistance. DigiGuard® IJ 520 is also receptive to hot melt and cold set glues for efficient process in sealing ends of boxes.

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**DESCRIPTION** Aqueous overprint coating for inkjet printed paper used in corrugated boxes.

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**PHYSICAL PROPERTIES** The following properties are typical but should not be considered specifications:

Appearance:	Amber liquid
Non-Volatile (%) :	29.0 - 31.0
pH:	7.0 - 9.0
Brookfield Viscosity (cps) :	0 - 200
Spindle Number:	2
RPM:	60

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**SITE OF MANUFACTURE** USA (DG520IJ), Belgium (DG520IJ.E)  
**(and PRODUCT CODE)**

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**APPLICATION DATA** DigiGuard® IJ 520 can be applied via rod, flexo or gravure coater. Typical coat weight is between 2.7 and 5 wet gsm depending on the substrate, application and end use. It should be mixed well prior to use.

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**STORAGE** Keep containers tightly closed in a dry, cool and well-ventilated place. Recommended storage temperature is 40-85°F (5-30°C). Keep from freezing.

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**HANDLING** Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practice. Use personal protection equipment.

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Revised 14 May 2025

The following information for this product, specific to each site of manufacture, is available upon request:

- Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)
- Food Contact Declaration of Compliance (if applicable)

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## Americas

Michelman Inc.  
Tel: +1 513 793 7766  
Fax: +1 513 793 2504

## Luxembourg

Michelman International SARL  
Tel: +352 26 39 44 1  
Fax: +352 26 39 44 80

## Singapore

Michelman Asia-Pacific Pte. Ltd.  
Tel: +65 6861 2822  
Fax: +65 6861 2262

## China

Michelman New Material  
(Shanghai) Co., Ltd.  
Tel: +86 21 3810 3800  
Fax: +86 21 3810 3811

## India

Michelman Private Limited  
Tel: +91 22 6221 3800  
Fax: +91 22 6221 3801/02

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