DigiPrime® 060

BRAND FAMILY OVERVIEW
DigiPrime®, used by many digital press owners around the world because of its ability to improve ink receptivity, rub resistance, and image quality on most types of paper, plastic, and film, also provides improved productivity and efficiency for digital printing on both commercial and labels and packaging presses.

USAGE
Imparts a print-receptive surface to paperboard and metalized paperboard substrates to improve the transfer and adhesion of HP Indigo Electroinks. It is used in the in-line priming unit available on the Indigo 30000 Digital Press.

DESCRIPTION
Primer for digital printing

PHYSICAL PROPERTIES
The following properties are typical but should not be considered specifications:

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Non-Volatile (%)</td>
<td>4.0 - 5.0</td>
</tr>
<tr>
<td>pH</td>
<td>9.5 - 11.5</td>
</tr>
<tr>
<td>Brookfield Viscosity (cps)</td>
<td>3 - 30</td>
</tr>
<tr>
<td>Spindle Number</td>
<td>1</td>
</tr>
<tr>
<td>RPM</td>
<td>60</td>
</tr>
</tbody>
</table>

SITE OF MANUFACTURE
USA (DP060), Belgium (DP060.E), Singapore (DP060.S)

APPLICATION DATA
Indigo 30000 Digital Press Defoaming: In the event of foam development, small amounts of suitable antifoam are recommended. Please refer to Michelman for suitable antifoam grade and usage. Clean up: Clean up must be accomplished with soft water while the applicator roll is still damp. In case the primer dries, residue may be cleaned by scrubbing with soap and water. For hard residues, a mix of caustic solution might be used. Do not dilute.

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The following information for this product, specific to each site of manufacture, is available upon request:
• Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)
• Food Contact Declaration of Compliance (if applicable)
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