

# DigiPrime® 680

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**USAGE** Imparts a print-receptive surface to film and metalized film substrates to improve the transfer and adhesion of HP Indigo Electroinks. It is used in the in-line priming unit available on the Indigo WS6000 series Digital Press.

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**DESCRIPTION** Primer for digital printing

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**PHYSICAL PROPERTIES** The following properties are typical but should not be considered specifications:

Appearance:	Clear Liquid
Non-Volatile (%) :	8.0 - 10.0
pH:	9.5 - 11.5
Brookfield Viscosity (cps) :	8 - 25
Spindle Number:	1
RPM:	60

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**SITE OF MANUFACTURE (and PRODUCT CODE)** USA (DP680), Belgium (DP680.E), Singapore (DP680.S)

**APPLICATION DATA** Used on Indigo WS6000 Digital Press. Clean up must be accomplished with soft water while the applicator roll is still damp. In case the primer dries, residue may be cleaned by scrubbing with soap and water. For hard residues, a mix of caustic solution might be used. Do not dilute.

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The following information for this product, specific to each site of manufacture, is available upon request:

- Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)
- Food Contact Declaration of Compliance (if applicable)

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