

Michem® Flex HS268

USAGE Used for heat sealing applications offering low temperature seal initiation and stronger bonds to paper, metal (foil or metalized surface), various primed films such as matte, pearalized cavitated BOPP or BOPET films. It should be used with the addition of a wax emulsion to control the coefficient of friction (typically 2 to 4% by weight) e.g. Michem® Lube 160 RPH.

DESCRIPTION Water-based heat seal coating for flexible packaging

PHYSICAL PROPERTIES The following properties are typical but should not be considered specifications:

Appearance:	White to off-white liquid
Freeze/Thaw Stability:	None: protect from freezing
Non-Volatile (%) :	36.0 - 39.0
Specific Gravity:	0.95 - 0.97
pH:	9.4 - 10.5
Brookfield Viscosity (cps) :	100 - 350
Spindle Number:	3
RPM:	50
Shelf Life (months) :	The product has a shelf life of 12 months from date of manufacture when storage and handling instructions are followed.

SITE OF MANUFACTURE (and PRODUCT CODE) USA (MFHS268), Singapore (MFHS268.S)

APPLICATION DATA Michem® Flex HS 268 can be applied via rod, gravure, and spray. The EZ cup viscosity value for a #3 cup is 33 - 35 seconds.

STORAGE Keep containers tightly closed in a dry, cool and well-ventilated place. Keep from freezing.

HANDLING Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice.

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The following information for this product, specific to each site of manufacture, is available upon request:

- Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)
- Food Contact Declaration of Compliance (if applicable)

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