

Michem® Flex HS 268

USAGE Used for heat sealing or dry bond lamination applications, offering low temperature seal initiation and stronger bonds to paper, metal (foil or metalized surface), various primed films such as matt, pearalized cavitated BOPP or BOPET films. It should be used with the addition of a wax emulsion to control the coefficient of friction (typically 2 to 4% by weight) e.g. Michem® Lube 160 RPH.

DESCRIPTION Water based dispersion of high molecular weight polyolefin

PHYSICAL PROPERTIES The following properties are typical but should not be considered specifications:

Appearance:	White to off-white liquid
Freeze/Thaw Stability:	None: protect from freezing
Non-Volatile (%) :	36.0 - 39.0
Specific Gravity:	0.95 - 0.97
pH:	9.4 - 10.5
Brookfield Viscosity (cps) :	100 - 350
Spindle Number:	3
RPM:	50
Shelf Life (months) :	The product has a shelf life of 12 months from date of manufacture when storage and handling instructions are followed.

SITE OF MANUFACTURE (and PRODUCT CODE) USA (MFHS268), Singapore (MFHS268.S)

APPLICATION DATA Michem® Flex HS 268 can be applied via rod, gravure, and spray. The EZ cup viscosity value for a #3 cup is 33 - 35 seconds.

STORAGE Keep containers tightly closed in a dry, cool and well-ventilated place. Keep from freezing.

HANDLING Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice.

Revised 31 August 2017

The following information for this product, specific to each site of manufacture, is available upon request:

- Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)
- Food Contact Declaration of Compliance (if applicable)

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Americas

Michelman Inc.
Tel: +1 513 793 7766
Fax: +1 513 793 2504

China

Michelman (Shanghai)
Chemical Trading Co., Ltd.
Tel: +86 21 2098 6880
Fax: +86 21 2098 6881

India

Michelman Private Limited
(formerly known as
Michelman Chemicals Pvt Ltd)
Tel: +91 22 28672783
Fax: +91 22 28672784

Japan

Michelman Japan LLC
Tel: +81 3 45 80 14 90
Fax: +81 3 45 80 27 01

Luxembourg

Michelman SARL
Tel: +352 26 39 44 1
Fax: +352 26 39 44 80

Singapore

Michelman Asia-Pacific Pte. Ltd.
Tel: +65 6861 2822
Fax: +65 6861 2262

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