

Michem® Flex P1883

USAGE Primer for metal and paper substrates promoting good adhesion to extrusion coated resins resulting in strong bond strength as well as excellent water and chemical resistance. It may also be used as a low temperature heat seal coating for bonding aluminum foil to itself or to paper.

DESCRIPTION Water based heat seal coating and primer for extrusion coated resins.

PHYSICAL PROPERTIES The following properties are typical but should not be considered specifications:

Appearance:	Translucent liquid
Freeze/Thaw Stability:	None: protect from freezing
Non-Volatile (%) :	24.2 - 25.4
EZ Cup Viscosity (sec) :	17 - 19
Cup Number:	3
Specific Gravity:	0.98 - 1.00
pH:	8.4 - 9.4
Brookfield Viscosity (cps) :	50 - 400
Spindle Number:	2
RPM:	60
Shelf Life (months) :	The product has a shelf life of 24 months from date of manufacture when storage and handling instructions are followed.

SITE OF MANUFACTURE (and PRODUCT CODE) USA (MFP1883), Belgium (MFP1883.E), Singapore (MFP1883.S)

APPLICATION DATA Michem® Flex P1883 may be applied via flexo, gravure or smooth roll coater. When possible, corona or flame treat substrates prior to priming and dry thoroughly with hot, circulating air. May be used for in-line or off-line processes. Recommended application weight as an extrusion primer is between 0.1 - 1.0 dry g/m². Heat seal coatings require heavier application weights, typically 1-3 dry g/m². EZ Cup Viscosity - #3 Cup, 17 - 19 sec.

STORAGE Keep containers tightly closed in a dry, cool and well-ventilated place. Keep from freezing.

HANDLING Handle in accordance with good industrial hygiene and safety practice. Use personal protective equipment as required.

Michem® Flex P1883

Revised 13 June 2017

The following information for this product, specific to each site of manufacture, is available upon request:

- Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)
- Food Contact Declaration of Compliance (if applicable)

Americas

Michelman Inc.
Tel: +1 513 793 7766
Fax: +1 513 793 2504

China

Michelman (Shanghai)
Chemical Trading Co., Ltd.
Tel: +86 21 2098 6880
Fax: +86 21 2098 6881

India

Michelman Private Limited
(formerly known as
Michelman Chemicals Pvt Ltd)
Tel: +91 22 28672783
Fax: +91 22 28672784

Japan

Michelman Japan LLC
Tel: +81 3 45 80 14 90
Fax: +81 3 45 80 27 01

Luxembourg

Michelman SARL
Tel: +352 26 39 44 1
Fax: +352 26 39 44 80

Singapore

Michelman Asia-Pacific Pte. Ltd.
Tel: +65 6861 2822
Fax: +65 6861 2262

The facts stated and the recommendations contained herein are based on our own research and the research of others, and are believed to be accurate. However, no guarantee of their accuracy is made because we cannot cover every possible application for our products nor anticipate every variation encountered in manufacturing equipment and methods. The products discussed are sold without warranty, express or implied and Seller disclaims any warranty of merchantability or fitness for a particular purpose in connection with the purchase of its products. It is recommended that purchasers conduct their own tests to determine the suitability of such products for their particular purpose. Seller shall not be liable for any injury, loss or damage, direct or consequential arising out of the use of or the inability to use the product. Statements concerning the possible use of our products are not intended as recommendations to use our products in the infringement of any patent and our products are sold without warranty of non-infringement.

© 2018 MICHELMAN, INC. All rights reserved. ® Reg. U.S. Pat. TM Off.

All marks contained herein are registered or owned by Michelman, Inc.

Michelman is ISO 9001:2015 certified.