

DigiGuard® IJ 632

BRAND FAMILY OVERVIEW Michelman’s DigiGuard® IJ series of odorless, aqueous overprint coatings is specially formulated for demanding aqueous inkjet applications including folding carton, direct mail, and brochures. These durable, fast-drying aqueous overprint coatings deliver improved water, chemical, and scratch resistance in a range of tailored surface finishes. They are cold-set glue-able and can be used for indirect food contact applications.

USAGE This haptic coating, a low odor, water-based overprint varnish (OPV) formulated for water-based inkjet for folding carton, offers a satin look with a matte finish and flexibility with hot melt and cold-set gluability.

DESCRIPTION OPV for folding carton

PHYSICAL PROPERTIES The following properties are typical but should not be considered specifications:

Appearance:	Amber liquid
Non-Volatile (%) :	38.5 - 40.5
pH:	7.0 - 9.0
Brookfield Viscosity (cps) :	0 - 300
Spindle Number:	2
RPM:	60

SITE OF MANUFACTURE (and PRODUCT CODE) USA (DGIJ632)

APPLICATION DATA DigiGuard® IJ 632 can be applied via rod, flexo or gravure coater.

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The following information for this product, specific to each site of manufacture, is available upon request:

- Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)
- Food Contact Declaration of Compliance (if applicable)

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