

# DigiGuard® IJ 634

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**BRAND FAMILY OVERVIEW** Michelman’s DigiGuard® IJ series of odorless, aqueous overprint coatings is specially formulated for demanding aqueous inkjet applications including folding carton, direct mail, and brochures. These durable, fast-drying aqueous overprint coatings deliver improved water, chemical, and scratch resistance in a range of tailored surface finishes. They are cold-set glue-able and can be used for indirect food contact applications.

**USAGE** This haptic coating, a low odor water-based overprint varnish (OPV) formulated for water-based inkjet for folding carton, offers a sandy textured matte finish and flexibility with hot melt and cold-set gluability.

**DESCRIPTION** OPV for folding carton

**PHYSICAL PROPERTIES** The following properties are typical but should not be considered specifications:

Appearance:	Amber liquid
Non-Volatile (%) :	39.0 - 41.0
pH:	7.0 - 9.0
Brookfield Viscosity (cps) :	0 - 300
Spindle Number:	2
RPM:	60

**SITE OF MANUFACTURE (and PRODUCT CODE)** USA (DGIJ634)

**APPLICATION DATA** DigiGuard® IJ 634 can be applied via rod, flexo or gravure coater.

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The following information for this product, specific to each site of manufacture, is available upon request:

- Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)
- Food Contact Declaration of Compliance (if applicable)

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## Americas

Michelman Inc.  
Tel: +1 513 793 7766  
Fax: +1 513 793 2504

## China

Michelman New Material  
(Shanghai) Co., Ltd.  
Tel: +86 21 2098 6880  
Fax: +86 21 3810 3811

## India

Michelman Private Limited  
Tel: +91 22 28672783  
Fax: +91 22 28672784

## Japan

Michelman Japan LLC  
Tel: +81 03 45 70 64 08  
Fax: +81 03 45 80 74 66

## Luxembourg

Michelman International SARL  
Tel: +352 26 39 44 1  
Fax: +352 26 39 44 80

## Singapore

Michelman Asia-Pacific Pte. Ltd.  
Tel: +65 6861 2822  
Fax: +65 6861 2262

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