

# DigiPrime® Icon 8500

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**BRAND FAMILY OVERVIEW** DigiPrime® Icon primers are designed for converters who prepare substrates off-line, providing better runnability and cleanability, lower odor, and superior adhesion. These press-ready, water-based primers are designed for flexographic or gravure applications, and optimize most film and paper substrates. They are very stable in liquid form. Coated substrates have a shelf life of 12 months or more, and will not yellow or show degradation of print quality or adhesion.

**USAGE** This print primer provides excellent adhesion of HP ElectroInk to most films and paper, including soft vinyl.

**DESCRIPTION** Offline primer for HP Indigo printability

**PHYSICAL PROPERTIES** The following properties are typical but should not be considered specifications:

Appearance:	White to yellow opaque liquid
Non-Volatile (%) :	21.0 - 23.0
pH:	9.2 - 10.2
Brookfield Viscosity (cps) :	100 - 400
Spindle Number:	2
RPM:	60
Shelf Life (months) :	The product has a shelf life of 12 months from date of manufacture when storage and handling instructions are followed.

**SITE OF MANUFACTURE (and PRODUCT CODE)** USA (DPI8500), Belgium (DPI8500.E), Singapore (DPI8500.S)

**APPLICATION DATA** DigiPrime® Icon 8500 can be applied via flexo and gravure application.

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The following information for this product, specific to each site of manufacture, is available upon request:

- Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)
- Food Contact Declaration of Compliance (if applicable)

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