# MICHELMAN

## Michem® Flex HS9105

| BRAND FAMILY OVERVIEW                     | Michem <sup>®</sup> Flex is a range of functional, sustainable water-based technologies optimized for flexible packaging.  |   |
|---|--|---|
| USAGE                                     | A heat seal coating that provides water and oil resistance, good wettability, hot-tack<br>and cold-tack performance, as well as moderate MVTR (moisture vapor transmission<br>rate) and is well-suited to flexible packaging structures. This coating has excellent<br>global food contact compliance. |   |
| DESCRIPTION                               | Water resistant heat seal coating  |   |
| PHYSICAL PROPERTIES                       | he following properties are typical but should not be considered specifications:   |   |
|   | Appearance:  | Translucent   |
|   | Solids Type:   | Copolymer   |
|   | Freeze/Thaw Stability:   | None: protect from freezing   |
|   | Non-Volatile (%) :   | 19.0 - 21.0   |
|   | Specific Gravity:  | 0.99 - 1.01   |
|   | pH:  | 9.0 - 11.0  |
|   | Brookfield Viscosity (cps) :   | 20 - 250  |
|   | Spindle Number:  | 2   |
|   | RPM:   | 60  |
|   | Shelf Life (months) :  | The product has a shelf life of 12 months from date of manufacture when storage and handling instructions are followed. |
| SITE OF MANUFACTURE<br>(and PRODUCT CODE) | USA (MFHS9105), Belgium (MFHS9105.E)   |   |
| APPLICATION DATA                          | Rod/Gravure/Flexo  |   |
| STORAGE                                   | Keep containers tightly closed in a dry, cool and well-ventilated place. Keep from freezing.   |   |
| HANDLING                                  | Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Use personal protective equipment as required.   |   |

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#### Revised 16 March 2023

The following information for this product, specific to each site of manufacture, is available upon request:

- Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)
- Food Contact Declaration of Compliance (if applicable)

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